Spinelectronics: From Basic Phenomena to Applications





John Slonczewski

We will miss you, John



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Spin-electronics



Discover new phenomena taking advantage of the electrons' spin and try to use them in devices having new functionalities or improved peformances (higher sensitivity, lower power consumption...etc).

Started in 1988 with the discovery of Giant Magnetoresistance



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Spintronics/nanomagnetism broadening spectrum of interest



Spintronics/nanomagnetism broadening spectrum of interest



Spinelectronics: From Basic Phenomena to Applications

OUTLINE

- Part 1 : Basic phenomena in spintronics:
 - Giant Magnetoresistance
 - Tunnel magnetoresistance (TMR)
 - Spin-Transfer Torque (STT)
 - Spin-orbit Torques (SOT)
- Part 2 : Spintronics main applications
 - Magnetic Recording (Hard disk drives Read-heads)
 - MRAMs
 - Magnetic field sensors
 - RF applications





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Giant magnetoresistance (1988)





R₀

NOBEL PRIZE IN PHYSICS IN 2007







Albert Fert

Photo: U. Montan
Peter Grünberg

Albert Fert & Peter Grünberg received the Nobel Prize from His Majesty King Carl XVI Gustaf of Sweden at the Stockholm Concert Hall, 10 December 2007.





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Other GMR systems



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Two current model (Mott 1930) for transport in magnetic metals

As long as spin-flip is negligible, current can be considered as carried in parallel by two categories of electrons: spin \uparrow and spin \downarrow (parallel and antiparallel to quantization axis)

$$\begin{array}{c} & & \\ & &$$

Sources of spin flip: magnons and spin-orbit scattering

Negligible spin-flip often crude approximation (spin diffusion length in NiFe~4.5nm, 30% spin memory loss at Co/Cu interfaces)

Mott N.F. and H.H.Wills, Proc.Roy.Soc.A156, 368 (1936).





Spin dependent transport in magnetic transition metals (1)

Band structure of 3d transition metals

In transition metals, partially filled bands which participate to conduction are s and d bands

Non-magnetic Cu :





Spin-dependent density of state at Fermi energy

Fert, A., Campbell, I.A., J.Phys.F6, 849 (1976).







Simple model of Giant Magnetoresistance



Two configurations of GMR measurement



- Straightforward to measure at wafer level, no need for patterning
- Measured in 4 point probe geometry CIP-GMR described by Boltzman formalism (R. E. Camley and J. Barnaś, Phys. Rev. Lett. **63**, 664 (1989)
- Important characteristic lengths : elastic spin-dependent mean free paths e.g. $\lambda^{\uparrow}_{NiFe} = 7nm$; $\lambda^{\downarrow}_{NiFe} = 1nm$





2) Current Perpendicular to Plane GMR (CPP-GMR)



Much more difficult to measure but richer physics,

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Either on macroscopic samples (0.1mm diameter) with superconducting leads (R~ ρ . thickness / area ~ 10⁻⁵ Ω)

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or on patterned microscopic pillars of area $<\mu m^2$ (R~ a few Ohms)





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Current Perpendicular to Plane GMR



Serial resistance model for CPP-GMR

Without spin-filp, serial resistance network can be used for CPP transport

CPP transport through F/NM/F sandwich described by:

(a) Parallel magnetic configuration :

$$\rho_{F}^{\uparrow}t_{F} - AR_{F/NM}^{\uparrow} - \rho_{NM}t_{NM} - AR_{F/NM}^{\uparrow} - \rho_{F}^{\uparrow}t_{F} - \rho_{F}^{\uparrow}t_{F} - \rho_{F}^{\uparrow}t_{F} - \rho_{F}^{\downarrow}t_{F} - \rho_{F}^{\downarrow$$

(b) Antiparallel magnetic configuration :





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Spin accumulation – spin relaxation in CPP geometry



In F1: Different scattering rates for spin \uparrow and spin \downarrow electrons \Rightarrow different spin \uparrow and spin \downarrow currents. Larger scattering rates for spin \downarrow : $J_{\uparrow} >> J_{\downarrow}$ far from the interface.

In F2: Larger scattering rates for spin $\uparrow~:J_{\downarrow}>>J_{\uparrow}$ far from the interface.

Majority of incoming spin \uparrow electrons, majority of outgoing spin \downarrow electrons Building up of a spin \uparrow accumulation around the interface balanced in steady state by spin-relaxation





Starting point : Valet and Fert theory of CPP-GMR (Phys.Rev.B48, 7099(1993))



$$\mu_{i+1}^{\uparrow(\downarrow)}(z_{i+1}) - \mu_i^{\uparrow(\downarrow)}(z_{i+1}) = r_{i+1}^{\uparrow(\downarrow)}J_i^{\uparrow(\downarrow)}(z_{i+1}) \qquad \text{(Ohm law at interfaces)}$$

 $J_{i+1}^{\uparrow(\downarrow)}(z_{i+1}) = J_i^{\uparrow(\downarrow)}(z_{i+1})$ (if no interfacial spin-flip is considered)

Note: Interfacial spin memory loss can be introduced by :

$$J_{i+1}^{\uparrow(\downarrow)}(z_{i+1}) = \delta J_i^{\uparrow(\downarrow)}(z_{i+1})$$

30% memory loss as at Co/Cu interface yields $\delta {=} 0.7$





Input microscopic transport parameters to describe macroscopic CPP properties :

Within each layer :

- -The measured resistivity ρ .
- -The scattering asymmetry β .
- -The spin diffusion length I_{sf}.
- At each interface :

$$\rho_{\uparrow(\downarrow)} = 2\rho * [1 - (+)\beta]$$

$$\rho_{measured} = \frac{\rho_{\uparrow} \rho_{\downarrow}}{\rho_{\uparrow} + \rho_{\downarrow}} = \rho^* \left(1 - \beta^2 \right)$$

- -The measured interfacial area*resistance product $r_{measured}$
- -The interfacial scattering asymmetry γ .

$$r_{\uparrow(\downarrow)} = 2r * [1 - (+)\gamma]$$

$$r_{measured} = \frac{r_{\uparrow}r_{\downarrow}}{r_{\uparrow} + r_{\downarrow}} = r * (1 - \gamma^{2})$$





Examples of bulk parameters

	Material	Measured resistivity 4K/300K	β Bulk scattering asymmetry	I _{SF}	
	Cu	0.5-0.7μΩ.cm 3-5	0 0	500nm 50-200nm	
Review on CPP-GMR: Bass, JMMM 408 (2016) 244–320	Au	2μΩ.cm 8	0 0	35nm 25nm	
	Ni ₈₀ Fe ₂₀	10-15 22-25	0.73-0.76 0.70	5.5 4.5	
	Ni ₆₆ Fe ₁₃ Co ₂₁	9-13 20-23	0.82 0.75	5.5 4.5	
	Со	4.1-6.45 12-16	0.27 – 0.38 0.22-0.35	60 25	
	Co ₉₀ Fe ₁₀	6-9 13-18	0.6 0.55	55 20	
	Co ₅₀ Fe ₅₀	7-10 15-20	0.6 0.62	50 15	
	Pt ₅₀ Mn ₅₀	160 180	0 0	1 1	
spintec bernard.	Ru	9.5-11 14-20	0 0	14 12	8

Examples of interfacial parameters

Material	Measured R.A interfacial resistance	γ Interfacial scattering assymetry
Co/Cu	0.21mΩ.μm² 0.21-0.6	0.77 0.7
Co ₉₀ Fe ₁₀ /Cu	0.25-0.7 0.25-0.7	0.77 0.7
Co ₅₀ Fe ₅₀ /Cu	0.45-1 0.45-1	0.77 0.7
NiFe/Cu	0.255 0.25	0.7 0.63
NiFe/Co	0.04 0.04	0.7 0.7
Co/Ru	0.48 0.4	-0.2 -0.2
Co/Ag	0.16 0.16	0.85 0.80

Review on CPP-GMR: Bass, JMMM 408 (2016) 244–320



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Magnetic tunnel junctions – Tunnel magnetoresistance



Julliere model of tunnel magnetoresistance (TMR)



Fermi Golden rule: proba of tunneling $\mathcal{P}^{\sigma} \propto < i |W| f >^2 D_2(E_F)$ Nb of electrons candidate for tunneling $\propto D_1(E_F)$ \Rightarrow tunneling current in each spin channel $J^{\sigma} \propto D_1^{\sigma}(E_F) \times D_2^{\sigma}(E_F)$ Parallel configurationAntiparallel configuration $J^{parallel} \propto D_1^{\uparrow} D_2^{\uparrow} + D_1^{\downarrow} D_2^{\downarrow}$ $J^{antiparallel} \propto D_1^{\uparrow} D_2^{\downarrow} + D_1^{\downarrow} D_2^{\downarrow}$

$$P = \frac{D^{\uparrow}(E_{F}) - D^{\downarrow}(E_{F})}{D^{\uparrow}(E_{F}) + D^{\downarrow}(E_{F})}$$

$$TMR = \frac{\Delta R}{R_{P}} = \frac{2 P_{1} P_{2}}{1 - P_{1} P_{2}}$$

$$\sigma(E_F) \times D_2^{\sigma}(E_F)$$
arallel configuration
$$\sigma(E_F) \times D_2^{\sigma}(E_F)$$

P~50% in Fe, Co $\Delta R/R$ ~40 - 70% with alumina barriers

Giant TMR of MgO tunnel barriers

S.S.P.Parkin et al, Nature Mat. (2004), nmat1256. S.Yuasa et al, Nature Mat. (2004), nmat 1257.

Very well textured MgO barriers grown by sputtering or MBE on bcc CoFe or Fe magnetic electrodes, or on amorphous CoFeB electrodes followed by annealing to recrystallize the electrode.





Amorphous barrier Vs Crystalline barrier



Crystalline barrier ex: MgO(001)



No crystallographic symmetry in the barrier:

- Incoherent tunneling: Bloch states are not conserved during tunneling.
- Every electron symmetry contributes equally to the tunneling process.
- Observed TMR < 100% @RT</p>

Butler et al., PRB 2001 ; Khvalkovskiy et al., J. Phys. D Appl. Phys 2013







Amorphous barrier Vs Crystalline barrier

Epitaxially grown crystalline barrier:

- Coherent tunneling: the electrons' wave-functions in the FM are coupled with evanescent wave-functions having the same symmetry in the barrier.
- Tunneling probability of e⁻ strongly depends on its orbital symmetry
 - \rightarrow possible effective symmetry filtering of the tunneling current.

Butler et al., PRB 2001 ; Khvalkovskiy et al., J. Phys. D Appl. Phys 2013





Crystalline barrier – The example of Fe/MgO/Fe





- > Exponential tunneling decay is much stronger for Δ_2 and Δ_5 states than for Δ_1 states
- > Both majority and minority Δ_2 and Δ_5 symmetry states can be found at the Fermi level \rightarrow low P.
- > Only majority electrons fill Δ_1 symmetry states, implying a full polarization $P_{\Delta_1} = 100\%$.

⇒ Spin filtering of the wave functions : large values of TMR expected in epitaxial or highly textured structures (TMR>1000% @RT).

Butler et al., PRB 2001 ; Khvalkovskiy et al., J. Phys. D Appl. Phys 2013





Standard out-of-plane MTJ stack



Growth and annealing of the tunnel barrier

Djayaprawira D D et al, Appl. Phys. Lett. 86 092502 (2005)

Problem of symmetry compatibility solved by using amorphous CoFeB electrodes during growth



Annealing of the magnetic tunnel junction

Annealing at T_{anneal} ~300°C-400°C. The higher T_{anneal} , the better from the barrier formation standpoint



• Important to attract B away from the tunnel barrier during the crystallization process. Choose materials which are <u>good B getters</u> on the opposite side of the free (storage) and reference layers (<u>Ta, Ru, W, Mo, Nb, Zr, Hf,</u>...).





Magnetic tunnel junctions based on MgO tunnel barriers

•As-deposited, CoFeB amorphous, MgO polycristalline •Upon annealing, recrystallization of CoFeB from the MgO interfaces and improvement in MgO crystallinity with (100) bcc texture

b) 270• ° •c

J. Hayakawa et al. Jap. J. Appl. Physics 2005



Also, Yuasa et al. Applied Physics Letters, 2005



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Giant TMR of MgO tunnel barriers


MTJ : a reliable path for CMOS/magnetic 3D integration

- Resistance compatible with CMOS (cell R ~ k Ω)
- MTJ used as a variable resistance driven by field or current/voltage.
- -MTJ can be deposited at any metallic level in the CMOS technology in replacement of a via.
- Above IC technology ('end-of-back-end' process)
- Front-end contamination under control
- Low-T BE process (250°C-350°C) compatible with Cu interconnect process
- Easy / cheap to embed (3 add-masks, no trade-off with logic process)



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Rapid progress in technology maturity thanks to the involvement of major IDM and equipment manufacturers. No CMOS contamination during the integration Etching of MTJ remains the main difficulty at advanced nodes More and more fabs now enabled with 200/300mm magnetic BEOL lines





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Spin-Transfer Torque (STT)

Predicted by Slonczewski (JMMM.159, L1(1996)) and Berger (Phys.Rev.B54, 9359 (1996))

Giant or Tunnel magnetoresistance:

Acting on electrical current via the magnetization orientation

Spin transfer is the reciprocal effect:

Acting on the magnetization via the spin polarized current



M.D.Stiles et al. Phys.Rev.B.66, 014407 (2002)

Reorientation of spin polarization \Rightarrow **Torque on the free layer magnetization**

A new way to manipulate the magnetization of magnetic nanostructures





Classical expression of the Spin Transfer torque



g =electron gyromagnetic ratio

 \checkmark The whole transverse part of spin current is absorbed next to the interface \checkmark Incident spin direction is aligned along the magnetization of the pinned layer FM₁

> Torque acting on the magnetization of FM_2 ?





Classical expression of the Spin Transfer torque

$$\overrightarrow{\tau_{STT}} = \frac{d\overline{M_2}}{dt} \propto absorbed transverse spin current$$

- \checkmark Transverse spin component for one incoming electron : $\begin{vmatrix} \overrightarrow{\Delta S_{\perp}} &= S \sin(\theta) \\ \overrightarrow{\Delta S_{\perp}} &\perp \overrightarrow{S_{2}} \end{vmatrix} \Longrightarrow \overrightarrow{\Delta S_{\perp}} = \frac{\hbar}{2} \overrightarrow{m_{2}} \times (\overrightarrow{m_{2}} \times \overrightarrow{m_{1}})$ $\checkmark \text{ Contribution to magnetization:} \qquad \overrightarrow{\Delta M} = -\frac{g\mu_{B}}{\hbar V} \overrightarrow{\Delta S}$

- ✓ Volume : $V = A \cdot t = A rea * thickness$
- ✓ Number of incoming electrons per second :
- ✓ Number of incoming spins per second :

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$$\frac{dN_{e^{-}}}{dt} = \frac{I}{e} = \frac{J \cdot A}{e}$$
$$\frac{dN_{S}}{dt} = P_{spin} \frac{J \cdot A}{e}$$

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$$\frac{dM_2}{dt} = -P_{spin} \frac{J\mathcal{A}}{e} \frac{g\mu_B}{\hbar\mathcal{A}t} \frac{\hbar}{2} \left(\overrightarrow{m_2} \times (\overrightarrow{m_2} \times \overrightarrow{m_1}) \right)$$

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$$\overrightarrow{T_{STT}} = \frac{d\overrightarrow{M_2}}{dt} = -P_{spin}\frac{J}{e}\frac{g\mu_B}{2t}\left(\overrightarrow{m_2} \times (\overrightarrow{m_2} \times \overrightarrow{m_1})\right)$$

Expression derived by Slonczewski, JMMM 1996



 $\vec{m}_{1(2)} = \frac{M_{1(2)}}{\|\vec{M}_{1(2)}\|}$

Magnetization dynamics under Spin Transfer Torque (STT)

Landau-Lifshitz-Gilbert-Slonczewski equation (LLGS) :

$$\frac{d\overrightarrow{m_2}}{dt} = -\gamma_0 \left(\overrightarrow{m_2} \times \overrightarrow{H_{eff}}\right) - \alpha \left(\overrightarrow{m_2} \times \frac{d_2^2}{dt}\right) - P_{spin} \frac{J}{e} \frac{g\mu_B}{2M_{S_2}t} \left(\overrightarrow{m_2} \times \left(\overrightarrow{m_2} \times \overrightarrow{m_1}\right)\right)$$

- ✓ Precessional torque (precession around H_{eff})
 - $\vec{H}_{eff} = \vec{H}_{applied} + \vec{H}_{anisotropy} + \vec{H}_{demag}$
- ✓ Damping torque (dissipation)
- Spin transfer torque depends on the sign of the current
 - parallel to damping torque
 - opposite to damping torque
- → Above a threshold current: the spin transfer torque causes the effective damping to become negative.
- → Equilibrium state becomes unstable: The magnetization spirals away from the direction of H_{eff} → Switching





 $\mathsf{H}_{\textit{eff}}$

Magnetization switching induced by a polarized current

STT magnetization switching first observed in metallic pillars (2000)

Katine et al, Phys.Rev.Lett.84, 3149 (2000) on Co/Cu/Co sandwiches (Jc ~2-4.107A/cm²)



 j_c^{P-AP} =1.9.10⁷A/cm² j_c^{AP-P} =1.2.10⁷A/cm²

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By spin transfer, a spin-polarized current can be used to manipulate the magnetization of magnetic nanostructures instead of by magnetic field.

 \Rightarrow Can be used as a **new write scheme in MRAM**





Magnetization switching induced by a polarized current

STT magnetization switching in MTJ (2004): Huai et al, APL (2004); Fuchs et al, APL (2004)

The bipolar current flowing through the MRAM cell is used to switch the magnetization of the storage layer.

Reading at lower current density then writing so as to not perturb the written information while reading.



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 - Others...





Rashba effect in thin MTJ electrodes with in-plane current



Field like torque $\tau \sim J mxu_y$





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Spin-Hall effect

In presence of spin-orbit interaction in heavy metals (Pt, Au, Bi etc), spin-up and spin-down electrons are differently deviated during scattering. Used in Mott detectors to measure the spin polarization of spin polarized electron beams.



Switching by spin-Hall effect

Spin Hall effect provides another spin-torque contribution originating from the bulk of the heavy metal stripe



- \rightarrow Vertical spin-current with transverse polarisation u_{v} .
- → Spin-current related to Spin Hall angle θ_{SH} and charge current by: $J_s = \theta_{SH} J$
- → Damping like torque $\tau \sim \theta_{SH} J m x (m x u_v)$

Liu et al., (Science 2012), Liu et. al (2012); Kim, Hayashi et al. Nature Mater. (2013); X. Fan, J. Xiao et. al, NatCom (2014)





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Switching by spin-Hall effect



Spintronic components









End part I

Questions ?

Coffee break



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Magnetic recording technology has stimulated R&D in spintronics for more than 20 years



Progresses in magnetic recording technology more and more difficult to achieve



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HDD R&D increasingly difficult but increasing demand for data storage

Coexistence of **Solid State Drives** (based on Flash memories: charge based storage) and **Hard Disk Drives** (magnetic « cold » storage)

Handheld devices Labtops, cell-phones...



3D-Flash allows significantly increase the density of Flash disks



Servers farms SSD+HDD HGST "Active Archive" System Complete data storage system for cloud data centers 4.7PE 7ft tall v capacity per rack Need 4 racks to store all the books in the US Library of Aganetic storage Charge storage (capacity, low cost) (speed) + performance SSDs 588 Helium HDD's HOI HOI HO Specialized Software SI. + Servers AMPLIDATA and Controllers ROHOI **Drive-Optimized Enclosure** 0~~0 ତା -ତା 0~~0

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Various MRAM families





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Various MRAM families





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STT MRAM – scalability of write current





•Writing determined by a current density _:





• Current through cell proportional to MTJ area ~ 8.10⁵A/cm² quasistatic •Jwrite SST in-plane ~ 3.10⁶A/cm² @10ns

Huai et al, Appl.phys.Lett.87, 222510 (2005); Hayakawa, Jap.Journ.Appl.Phys.44 (2005) L1246

Write current ~15-40µA at sub-20nm node





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STT-MRAM – Write – influence of current pulse width



STT-MRAM – Distributions consideration



 $V_{switch} << V_{breakdown}$ for good write endurance

 $V_{read} << V_{switch}$ to avoid disturb during read

 V_{read} large enough for reasonable read speed (~10ns).





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STT-MRAM – Key parameters

• Δ (thermal stability factor) \Rightarrow data retention, read disturb, operating temperature range, downsize scalability

 Δ should be between 30 and 90 depending on chip density and retention.

•TMR (read signal) \Rightarrow read speed, sense margin, tolerance on RA dispersion

TMR above 200% to achieve fast (sub 10ns) read-out. The larger, the better.

•J_{c0} (write current density) \Rightarrow cell size, write speed, write consumption, reliability

 J_c below 1.10⁶A/cm² is desirable to insure select transistor size smaller than MTJ.

•V_{bd} (MTJ breakdown voltage) \Rightarrow reliability, endurance

 V_{bd} should be above 3 times write voltage (typically V_{bd} ~1.5V at 10ns and V_{write} ~0.5V)

to achieve a write endurance above 10¹⁶ cycles.





2013: 1st STT-MRAM product



Everspin Introduces The 64Mb DDR3 ST-MRAM



November 2012







In-plane versus out-of-plane STT switching



Thermal stability determined by inplane anisotropy (shape anisotropy)

Simpler materials but additional penalty in jc due to out-of plane precession

More complex materials but lower jc expected thanks to direct proportionality between Jc and thermal stability Δ



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Perpendicular Magnetic Anisotropy (PMA) at magnetic metal/oxide interface

Surprisingly large perpendicular anisotropy at magnetic metal/oxide interface

Time of exposure

to oxygen plasma

0.8

(Monso et al APL 2002)

S.Monso, et al, APL 80 (2002), 4157-9. B.Rodmacq et al, Journ. Appl. Phys. 93, (2003), 7513. A.Manchon et al, Journ. Appl. Phys. 104, 043914 (2008). B.Rodmacq et al, Phys.Rev.B79, 024423 (2009) L.Nistor et a, IEEE Trans Mag., 46 (2010), 1412

2'30

Underlayer/Co/Al

-0.4

First observation of PMA at Co/AlOx PMA at Co or CoFe/MgO, CrO, TaO XPS, XAS, interpretation of PMA at M/Ox Influence of annealing on PMA at Co/AlOx Correlation PMA -TMR at CoFe(B)/MgO

Very general phenomenon of perpendicular anisotropy observed at a wide variety of M/Ox interfaces with M=Co, CoFe, CoFeB and Ox= AlOx, MgO, TaOx, CrO2,...

Due to hybridization between Co dz² and O sp orbitals

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Co-dz²

 $O-p_7$



0.2

0.1

-0.1

-0.2

-0.8

ž

0.4

0

Out-of-plane magnetic field (T)



P-MTJ based on interfacial PMA (i-PMA)

Ikeda et al, Nat.Mat.2804 (2010)



Sub-20nm STT-MRAM

Bottom pinned with double MgO barrier:



STT-MRAM assets



An increasing number of industrial actors active in the MRAM arena



SAMSUNG Newsroom

Samsung Electronics Starts Commercial Shipment of eMRAM Product Based on 28nm FD-SOI Process

Korea on March 6, 2019

Samsung's eMRAM will further strengthen the company's technology leadership in embedded memory

Samsung Electronics the world leader in semiconductor technology, today announced that it has commenced mass production of its first commercial embedded magnetic random access memory (eMRAM) product based on the company's 28-nanometer(nm) fully-depleted silicon-on-insulator (FD-SOI) process technology, called 28FDS.

As eFlash has faced scalability challenges due to a charge storage-based operation, eMRAM has been the most promising successor since its resistance-based operation allows strong scalability while also possessing outstanding technical characteristics of memory semiconductors such as nonvolatility, random access, and strong endurance. With today's announcement, Samsung has proved its capability to overcome technical hurdles and demonstrated the possibility for further scalability of embedded memory technology to 28nm process node and beyond.

Samsung's 28FDS-based eMRAM solution offers unprecedented power and speed advantages with lower cost. Since eMRAM does not require an erase cycle before writing data, its writing speed is approximately a thousand times faster than eFlash. Also, eMRAM uses lower voltages than eFlash, and does not consume electric power when in power-off mode, resulting in great power efficiency.





Conclusion on p-STT-MRAM

• Perpendicular MTJs offer better downsize scalability than in-plane magnetized MTJs due to larger anisotropy and lower write current for a given thermal stability factor.

•In p-MTJs, taking advantage of the interfacial anisotropy at CoFe/MgO interface allows to circumvent the issue of combining large PMA with low Gilbert damping.

•Etching of the MTJ stack remains the main technological difficulty at sub-28nm node yielding too large variability. However, great progress are made and demonstrators of embedded STT-MRAM at 28nm node have been successfully realized.

•Main foreseen applications:

- Replacement of embedded FLASH
- Replacement of SRAM
- Remplacement of DRAM (longer time goal....)





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Different kinds of magnetoresistive sensors

Freitas, P.; Ferreira, R., Cardoso, S. ; PROCEEDINGS OF THE IEEE, 104, 1894-1918 (2016)

TYPICAL KEY PROPERTIES OF MAGNETORESISTIVE SENSORS						
	AMR	GMR Spinvalves	TMR - Magnetic Tunnel Junctions			
Physical principle	Anisotropic MR	Giant MR	Spin dependent tunneling			
Thin film structure	Simple	Multilayers, several material compositions	Complex multilayers, several material compositions			
	Buffer/free/cap	Buffer/free/spacer/reference/pinning/cap	Buffer/free/barrier/reference/pinning/cap			
Magnetoresistance (MR) [%] [#]	2-6	6-20	50% (Al ₂ O ₃ amorphous barrier)			
			300% (MgO crystalline barrier)			
Sensor linear range [mT]&	0.1-1	1-5	2-10 Typically 280-340°C			
Thermal treatment [°C] \$	Not required	Typically 220-280°C				
Reference layer	No, needs external	Yes (interface exchange biased trough an antiferromagnetic film)	Yes (interface exchange biased trough an antiferromagnetic film)			
Electrical robustness against		,				
electrostatic discharge	Excellent	Excellent	Good			
General geometry and readout scheme	Free	Free Spacer (Cu) Reference Antiferromagnet	Free Barrier (Alox, MgO) Reference Antiferromagnet			



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Sensors matrix (from NIST, 2003)

Sensor type	Sensitivity/ Field range	Frequency Range	Operation Temperature	Minimum sensor size/ Scalability	Vectorial/ scalar	Cost	Advantages	Disadvantages	Status
Search coil	30 fT	>1 Hz	RT	1 mm	vector	Moderate	Low cost for the sensitivity	Limited to > 1Hz, sensitive to angular vibrations, Loose sensitivity as decrease size	Mature
Hall probe/EMR	100 nT/ 1nT	< 1kHz	RT	< 1µm	Vector	Moderate	Large range, linear	Temperature dependent	Mature
Fluxgate	1 pT/Hz) ^{0.5} @ 1Hz	< 1kHz	RT	Loose S/N scaling down	Vector	Moderate	High sensitivity	Cost, size, energy consumption	Bulk films versions possible
SQUID	1 fT	<1kHz	<77K	< 1µm (system large)	Vector	Expensive	Sensitivity	Need for low temperature	mature
GMR	20 nT	0- 5 GHz	RT	< 1µm	Vector	Cheap	Low cost in large quantities. Small sensors. Wide frequency range		
TMR	1 nT	0-1 GHz	RT	< 1µm	Vector	Cheap	Large MR, low cost in large quantities	High 1/f noise, hysteretic	
GMI	100 pT	<500 kHz	RT	1 mm	Vector	Moderate		Cost, size, high power	
Magneto-optic	100 pT	0-5GHz	RT	. 1 mm	Vector	Moderate	No electrical connection		
Resonance		DC	RT		Scalar	Expensive			
Optical pumping									
	10-1000 fT	< 100 Hz	RT	10 mm	Scalar or vector	Expensive	Insensitive to angular vibrations	Cost, power consumption, loss of sensitivity at higher frequencies	

Various approaches for linearization of magnetoresistive sensors



Magnetoresistive sensors often used in Wheastone bridge configuration



Difficulty is to set the two pairs of sensors in opposite pinning directions:

-Use different deposits (different field during deposition or AF with different TB or SAF differently compensated...)

- -Or use local heating lines
- -Or use local field generating lines

P.P.Freita et al, SPIN, Vol.1, 71 (2011) J.Cao et al, J.Appl.Phys.107, 9 (2010)





Example of bridge magnetoresistive sensor

Example: spin-valve based bridge sensor

Glass/Ta 2nm /NiFe 3nm / CoFe 2 / Cu 1.9 / CoFe 2 / Ru 8 / CoFe 1.5 / MnIr 6 / Ta 3nm GMR=8%

30 GMR elements in series in each branch with individual dimension 3*170mm Very elongated shape to insure single domain behavior



J.Cao and P.P.Freitas, Wheatstone bridge sensor composed of linear MgO magnetic tunnel junctions, Journal of Applied Physics , 107, 9, (2010)

With TMR : bridge sensitivity 32mV/V/Oe or 26.7 mV/mW/Oe



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Spintronics sensors for ultra-low field detection

S.Cardoso et al, Microsyst .technol (2014) 20, 793.

Active sensor	Details	Magnetic flux guides	Operation temperature	Detectivity at 1 Hz (T/Hz ^{0.5})	Device footprint	Reference
AMR-bridge	Honeywell comercial AMR HMC1001	Ν	RT	100 pT	N/A	Stutzke et al. (2005)
GMR-bridge	NVE commercial GMR devices	Y	RT	4 nT	N/A	Stutzke et al. (2005)
GMR-single	Spin valves with ferromagnetic FGs	Y	RT	7–20 nT	$>\!\!470\times400\mu m^{2b}$	Leitao et al. (2012); Guedes et al. (2007)
GMR-single	Spin valves with MEMs-FGs	Y	RT	40–600 nT ^a	$900\times2{,}400\mu m^{2b}$	Guedes et al. (2008, 2012)
GMR-single	Spin-valve with YBaCuO loop	Y	77 K	~200 fT	$3 \times 3 \ cm^{2c}$	Pannetier et al. (2004)
GMR-bridge	GMR wheatstone bridge with Nb loop	Y	4 K	3 pT	$3 \times 3 \ cm^{2c}$	Pannetier-Lecoeur et al. (2011)
TMR-single	MTJ	Ν	RT	350 nT	N/A	Mazumdar et al. (2007)
TMR-bridge	NVE SDT	N	RT	~4 nT	N/A	Stutzke et al. (2005)
TMR-series	MTJ series	N	RT	16.2 nT	$500\times 500~\mu m^2$	Guerrero et al. (2009)
TMR-single	Al ₂ O ₃ MTJ with ferromagnetic FGs	Y	RT	534 pT	$2{,}210\times1{,}775~\mu\textrm{m}^{2\textrm{b}}$	Jander et al. (2003)
TMR-single	MgO MTJ sensor with ferromagnetic FGs	Y	RT	300 pT	$500\times 500\mu m^{2b}$	Chaves et al. (2007, 2011)

Table 1 Summary of characteristics and achievements of competing technologies (based on magnetoresistance) for ultra-low field detection



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Integration of sensors on flexible substrates possible

Interesting for instance for implantable devices, bendable electrodes (neurosciences). Example: GMR spin-valves on polyimide



- -M.Melzer, G. Lin, O. G. Schmidt, Adv. Mater. 2012, DOI: 10.1002/adma.201201898 -C. Barraud et al, Appl. Phys. Lett. 96, 072502 (2010)
- -M. Melzer, D. Makarov, A. Calvimontes, et.al, Nano Lett. (2011), 11, 2522–2526
- -J. Gaspar et al, presented at INTERMAG conference, Beijing (2015)





Applications: 1) metal surface inspection

<u>Principle</u>: To excite the metal surface with a RF field at ~1MHz and detect the stray field due to eddy current from the metal surface. Eddy currents are very sensitive to local resistivity which changes significantly if a defect is present.



- E. E. Kriezis et al, Proceedings of the IEEE, 80(10), 1559-1589, 1992
- T. Dogaru et al, IEEE Trans.Magn., 37, 3831 (2001).
- Y. Dalichaouch, et al, Proc. SPIE, 3994, 2 (2000).
- L. Rosado et al, Sensors and Actuators A: Physical, 212, 58 (2014).
- F. Cardoso et al, J.Appl.Phys.115, 17E516 (2014).





Applications: 2) MR sensors for Power measurements



D. Ramírez Muñoz et al "Active power analog front-end based on a Wheatstone-type magnetoresistive sensor", Sensors & Actuators A 169 (2011), 83-88 J. Sánchez et al, "Magnetic tunnel junction current sensor for industrial applications", IEEE Trans. Magn. 48 (11), pp. 2823-2824 (2012)





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Applications: 3) Medical/biological diagnosis Biosensing through magnetic nanoparticles labelling

Use MR sensors to detect magnetic particles flowing in a microfluidic channel



P.P. Freitas et al, Spintronic platforms for biomedical applications, Lab-on-Chip, 2012, 12 (3), 546 – 557 G.Li et al, Model and experiment of detecting multiple magnetic nanoparticles as biomolecular labels by spin valve sensors. *IEEE Transactions on Magnetics*, 40, 3000-3002 (2004)

V. C Martins et al, Femtomolar Limit of Detection with a Magnetoresistive Biochip, Biosensors and Bioelectronics 24, 2690 (2009),

Ferreira, H.A. et al. Rapid DNA hybridization based on ac field focusing of magnetically labeled target DNA, Appl. Phys. Lett. 87, 013901 (2005)

Germano, J.et al., Sensors 9(6), 4119-4137 (2009).





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Applications: 4) Position/rotation encoders



- MR sensors used as linear or rotation encoders
- More than 100 of them in a car. Often based on Hall sensors but GMR increasingly used.
- One difficulty with GMR or TMR is the temperature sensitivity. Must be somehow compensated (example: anisotropy field H_k(T) decreasing at same rate as GMR(T) amplitude versus T so that dR/R/dH remains constant vs T)
- Must be very low cost.





Applications: 5) MR sensors used as compass

Sensor



Sensor output during a 360° rotation



Sensitive to earth field

R. Ferreira, E.Paz, P.P.Freitas, 2-Axis Magnetometers Based on Full Wheatstone **Bridges Incorporating Magnetic Tunnel** Junctions Connected in Series, IEEE Transactions on Magnetics, 48, 4107 (2012)

Can complement GPS signal when the latter is not available (tunnels, underground parking lot, GPS breakdown...)

3D sensing also developed: Difficulty is to measure B_{τ} with integrated components (these sensors must be low cost)





Industrial actors in MR sensors



Spinelectronics: From Basic Phenomena to Applications

OUTLINE

- Part 1 : Basic phenomena in spintronics:
 - Giant Magnetoresistance
 - Tunnel magnetoresistance (TMR)
 - Spin-Transfer Torque (STT)
 - Spin-orbit Torques (SOT)

• Part 2 : Spintronics main applications

- Magnetic Recording (Hard disk drives Read-heads)
- MRAMs
- Magnetic field sensors
- **RF** components





RF oscillators based on spin-transfer torque



D.Houssamedine et al, Nat.Mat 2007

- Injection of electrons with out-of-plane spins in a layer of in-plane magnetization;
- Steady precession of the magnetization of the soft layer adjacent to the tunnel barrier.



Precession (2GHz-40GHz) + Tunnel MR \Rightarrow RF voltage Large-band frequency tunable RF oscillators



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Spintronics RF Functions



Assets of spintronics RF components

- Low power, active device
- Nanoscale dimension small chip size, compact alternative to LC tanks
- Large range of base frequencies (configuration)
- Frequency tuning via I and H reconfigurable communication
- Multifunctional (signal generation, injection locking, modulation, detection)
- CMOS compatible and radiation hard



However, not yet ready for practical applications....

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Remaining problems towards practical spintronics RF oscillators

1) RF power still too low :

Large microwave generation from current-driven magnetic vortex oscillators in magnetic tunnel junctions, A.Dussaux et al, Nature Com.2010, **DOI: 10.1038/ncomms1006**

PtMn 15 nm / CoFe 2.5 nm / Ru 0.85 nm / CoFeB 3 nm / MgO 1.075 nm / NiFe 15 nm / Ru 10 nm.



Vortex oscillators provide the largest output power among all STO but weak tunability and power still too low for practical applications (by several orders of magnitude).

2) Instability of the precessional motion:

Large tunability is intrinsically associated with large non-linearity in magnetization dynamics (frequency depends on magnetization trajectory amplitude). But then thermal fluctuations, by perturbing the magnetization trajectories, more strongly hamper the coherence of the magnetization dynamics yielding large noise.





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Most probable first application : RF rectifiers: spin-torque diodes

ARTICLES PUBLISHED ONLINE: 20 OCTOBER 2013 | DOI: 10.1038/NMAT3778

nature materials

Highly sensitive nanoscale spin-torque diode

S. Miwa^{1†}, S. Ishibashi^{1,2†}, H. Tomita¹, T. Nozaki^{1,2}, E. Tamura¹, K. Ando¹, N. Mizuochi¹, T. Saruya^{2‡}, H. Kubota², K. Yakushiji², T. Taniguchi², H. Imamura², A. Fukushima², S. Yuasa² and Y. Suzuki^{1,2 ★}

Highly sensitive microwave devices that are operational at room temperature are important for high-speed multiplex telecommunications. Quantum devices such as superconducting bolometers possess high performance but work only at low temperature. On the other hand, semiconductor devices, although enabling high-speed operation at room temperature, have poor signal-to-noise ratios. In this regard, the demonstration of a diode based on spin-torque-induced ferromagnetic resonance between nanomagnets represented a promising development, even though the rectification output was too small for applications (1.4 mV mW⁻¹). Here we show that by applying d.c. bias currents to nanomagnets while precisely controlling their magnetization-potential profiles, a much greater radiofrequency detection sensitivity of 12,000 mV mW⁻¹ is achievable at room temperature, exceeding that of semiconductor diode detectors (3,800 mV mW⁻¹). Theoretical analysis reveals essential roles for nonlinear ferromagnetic resonance, which enhances the signal-to-noise ratio even at room temperature as the size of the magnets decreases.

RF diodes are important components in RF communications for frequency detection.





RF rectifiers: spin-torque diodes



S.Miwa et al, Nat.mat (2013) NMAT 3778

In the sub-threshold regime (just before magnetization switching), high sensitivity of magnetization trajectory on RF power.

In Japan, spin-torque diodes considered as a promissing RF application of STT.





Spintronics/nanomagnetism broadening spectrum of interest



